Acting sustainably is what we do. With our beginnings in Australia, since 1984 we have been designing and manufacturing commercial furniture products and components for global work place environments. With sustainability at the core of everything we do, we are dedicated to the reduction of environmental impact from our products and actions.

Because **ThinkingWorks**

ThinkingWorks™
By Thinking Ergonomix

www.**thinking**.info

Asia, Australia & New Zealand.   Europe & United Kingdom.

U.R. designed by ThinkingWorks Design Studio.

design by stills.co.uk 15555

U.R.
ENVIRONMENTALLY CONSIDERED TABLE SYSTEM

ThinkingWorks™
By Thinking Ergonomix

U.R.

ENVIRONMENTALLY CONSIDERED TABLE SYSTEM

U.R. has been designed with the environment in mind. Life Cycle Assessments (LCA) were commissioned to determine the most appropriate materials to achieve the desired finishes. Components produced from materials such as die cast aluminium have been designed using Finite Element Analysis (FEA) to ensure the strongest structure whilst eliminating excess material.

The **U.R.** table base has been designed for 100% disassembly, ready for recycling. In addition, **ThinkingWorks** offsets the carbon emissions from the business's operations through a certified offsetting program registered under the global Verified Carbon Standard, this includes transportation to the end user.
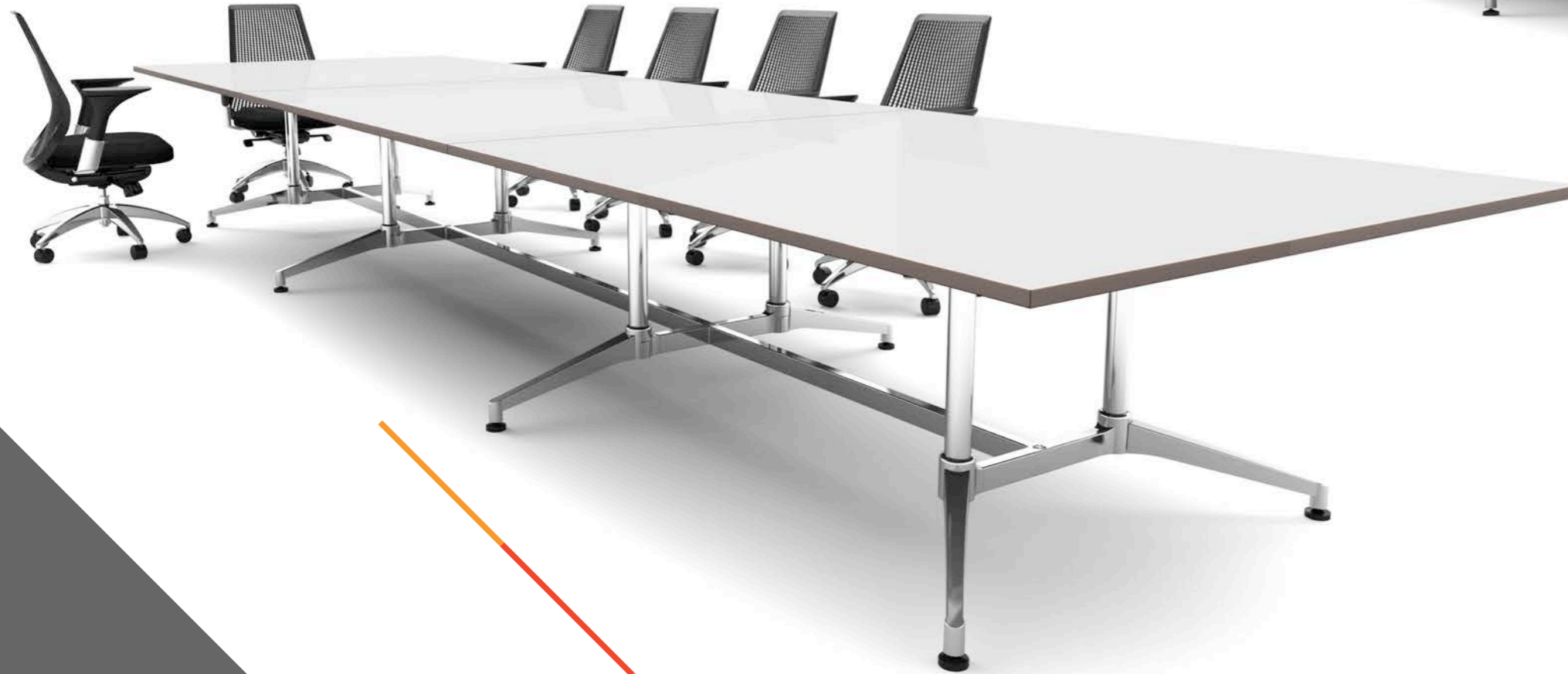
U.R. Multi-Leg Boardroom Table in chrome with polished aluminium feet

U.R. can accommodate tables and desks with a variety of top depths and to an infinite length. Large boardroom tables can be produced using the **U.R.** multi leg configuration. By adding frame spacers, additional legs and feet, the possibilities with **U.R.** are endless.

U.R. offers three different foot sizes to accommodate tables from 600mm deep to 2100mm deep. The frame design of **U.R.** allows the leg stance to be adjusted both during and after installation, providing a totally flexible table solution. **U.R.** is available in three configurations to suit round and square tables – small 5 star, medium 4 star, and large multi leg 4 star.

U.R. table bases are finished with sturdy glides for static tables and soft tread castors for folding tables to make mobility smooth and easy to operate. Every folding table is fitted with the **ThinkingWorks** Table Link mechanism as a standard feature. This allows the mobile tables to be securely linked and joined together when used in a conferencing or training environment.

An optional worktop support system is sold separately to allow small work surface pieces to be joined to existing tables creating additional space in training situations and temporary work areas. The system is sturdy and easy to assemble, with components manufactured from steel and a high grade plastic for improved load capacity.
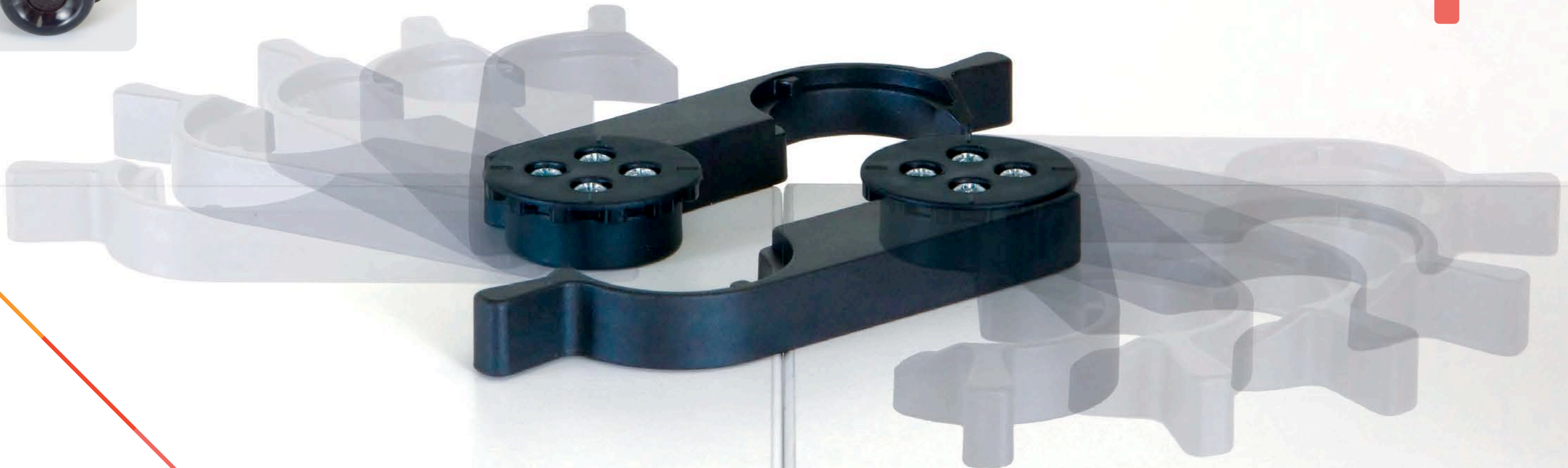
U.R. Folding Table in black powdercoat with polished aluminium feet

U.R. folding tables provide a tilt-top stacking table for workplaces that demand flexibility. Suitable for boardrooms, training rooms, temporary desking and offices that require constant reconfiguration, **U.R.** folding tables can quickly and easily be tilted, moved and stored.
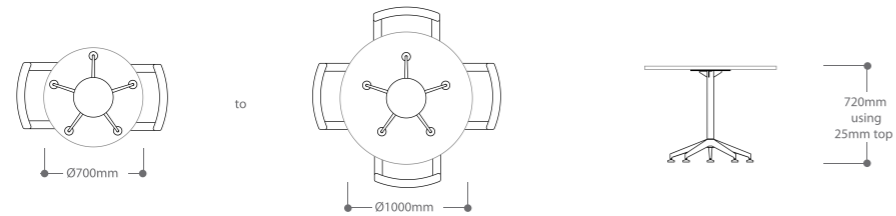
www.**thinking**.info ❯ **U.R.**

U.R. folds and stacks neatly for efficient storage. Optional mesh modesty panels provide privacy for the user and a soft finish.

STANDARD CONFIGURATIONS
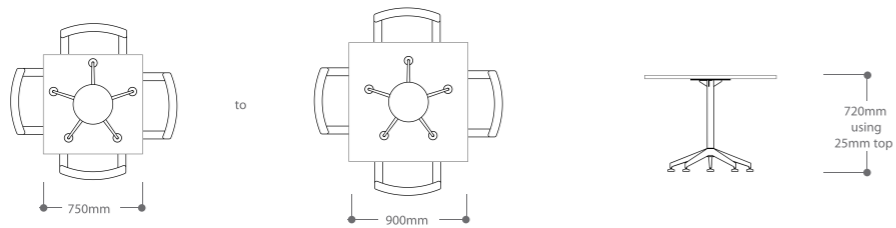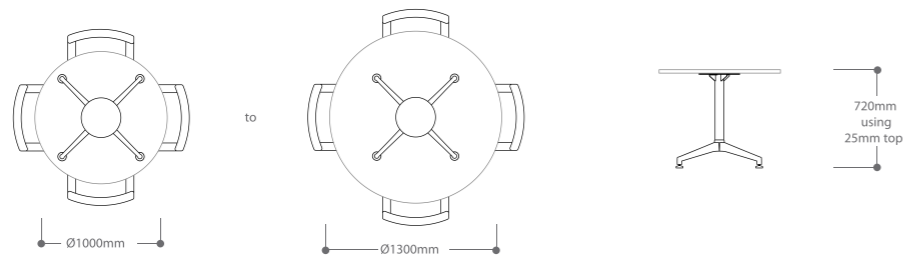
5 STAR

Ø700mm   to   Ø1000mm

720mm using 25mm top

suits tables from 700mm   Ø minimum to 1000mm Ø maximum

750mm   to   900mm

720mm using 25mm top

suits tables from 750mm   square minimum to 900mm square maximum

4 STAR

Ø1000mm   to   Ø1300mm

720mm using 25mm top

suits tables from 1000mm   Ø minimum to 1300mm Ø maximum

750mm   to   1000mm

720mm using 25mm top
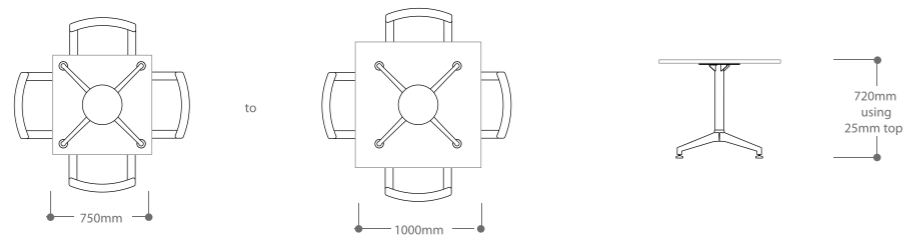
suits tables from 750mm   square minimum to 1000mm square maximum

RECTANGULAR

600mm to 900mm

1200 1500 1800 2100 2400 2700

900mm to 1300mm

1200 1500 1800 2100 2400 2700

720mm using 25mm top
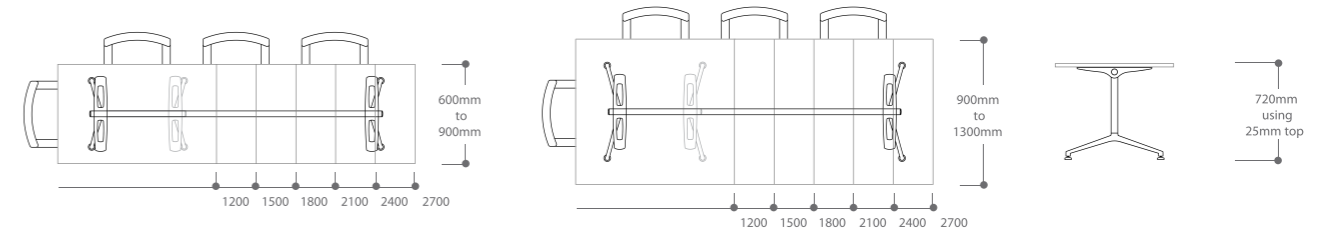
optional rail lengths accommodate a range of table lengths

900mm to 1300mm

720mm using 25mm top
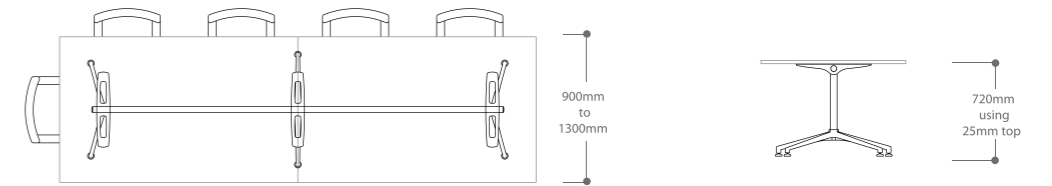
multiple piece top – infinite length by installing additional legs at table top joins

FOLDING TABLE – SMALL FOOT

600mm to 800mm

900mm   to   2100mm

720mm using 25mm top
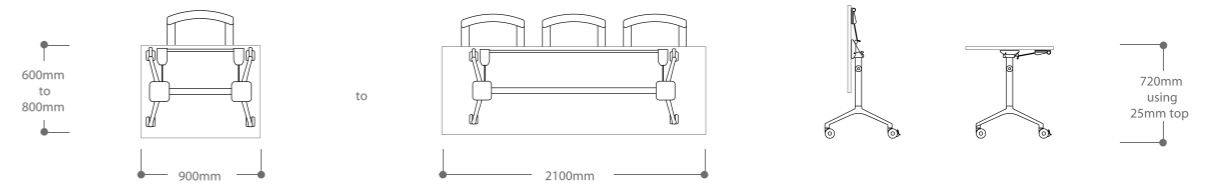
available in four beam lengths to suit tables from 900mm   minimum to 2100mm maximum

FOLDING TABLE – LARGE FOOT
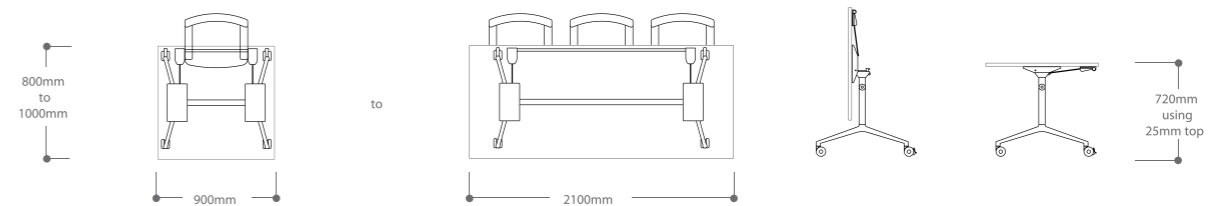
800mm to 1000mm

900mm   to   2100mm

720mm using 25mm top

available in four beam lengths to suit tables from 900mm   minimum to 2100mm maximum

www.thinking.info ❯ U.R.

MULTI-LEG

clear space for fitting power boxes

720mm using 25mm top

multiple piece top - infinite length by installing additional legs at table top joins

1200mm to 1800mm

1400mm to 2100mm

720mm using 25mm top
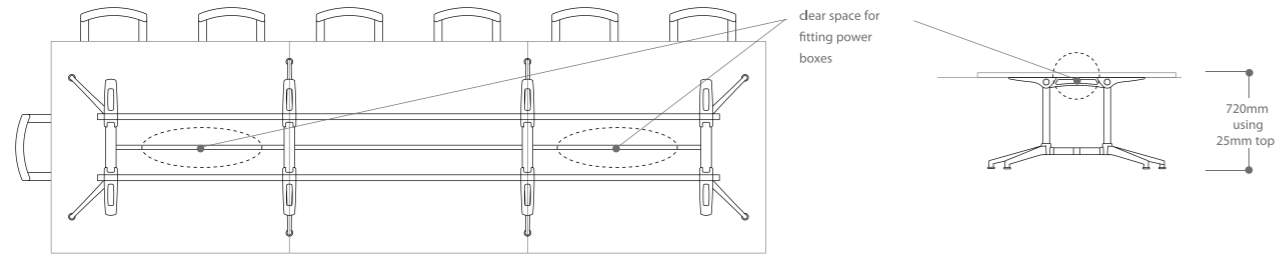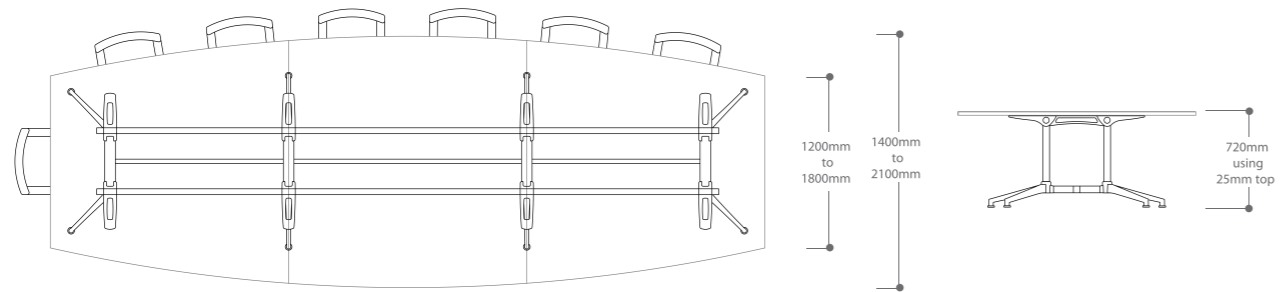
suits multiple piece boat shape table tops

MULTI-LEG 4 STAR

Ø1400mm   to   Ø2100mm

720mm using 25mm top

suits tables from 1400mm   Ø minimum to 2100mm Ø maximum

1200mm   to   1800mm

720mm using 25mm top
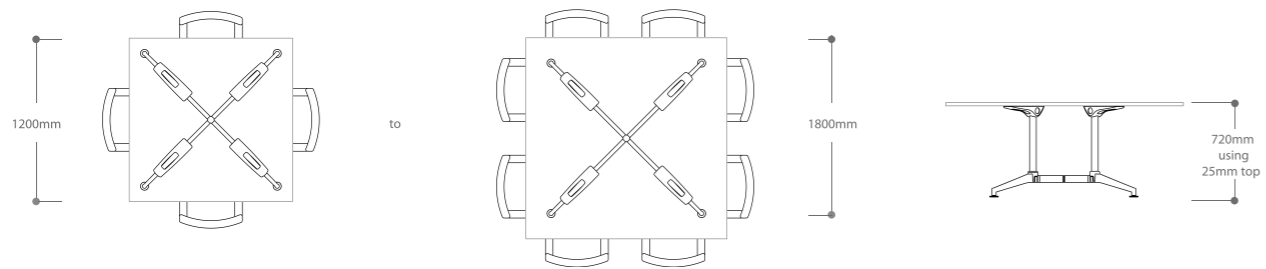
suits tables from 1200mm square   minimum to 1800mm square maximum

FINISHES

U.R. STANDARD FINISHES

❯ Chrome with polished aluminium feet

❯ Black powdercoat with polished aluminium feet

THE ENVIRONMENTAL CHOICE

DESIGN FOR ENVIRONMENT

ThinkingWorks designs U.R. with the view to minimise environmental impacts across the entire product life cycle. A "Life Cycle Assessment" has been conducted to assist us to understand what materials and finishes have the lowest environmental impact. In addition, a "Finite Element Analysis" assists the design team to identify environmentally preferable materials and minimal material input for greater strength. Recycled aluminium and steel are used in the components to an industry standard of a minimum 10%.

MODULAR

Common components are used to assist in modular design for different sizes and shapes of tables.

PRODUCT DURABILITY

ThinkingWorks warrants U.R. for a period of 10 years. U.R. meets demonstrated fitness for purpose and ThinkingWorks will provide replacements parts that are subject to wear, for a period of five years.

DESIGN FOR DISASSEMBLY

U.R. table base can be easily disassembled with the use of non-specialist tools. All parts (plastic, aluminium & steel) can then be re-used or recycled through our re-use or recycling program.

END OF LIFE

ThinkingWorks has a Product Stewardship Policy and Program that will take back U.R. at the end of its life cycle for re-use, recycling or re-processing.

TOXICITY

No heavy metals, hazardous materials, prohibited substances, or carcinogens are used in the manufacture of U.R. Table base. This has been third party verified by Good Environmental Choice Australia (GECA).

INDOOR ENVIRONMENT QUALITY – VOLATILE ORGANIC COMPOUNDS (VOC)

Within the Australian market, U.R. has been tested by CETEC Pty Ltd (NATA Accreditation 1231) and complies with the GBCA Total Volatile Organic compound (TVOC) emission limit <.5mg/item/hr. VOC Test certificates are available upon request.

GECA CERTIFIED PRODUCT (TABLE BASE ONLY)

GECA is the Australian member of the Global Ecolabelling Network (GEN). GEN is an international network of national Ecolabelling programs that operate to ISO14024. U.R. has been independently, third party certified as an environmentally preferable product. Please note that chrome plating is not covered under GECA certification.

ENVIRONMENTAL CLAIMS

GECA certified products have been third party verified to ensure all product environmental claims follow the guidelines set out in AS/NZS ISO14021: 2000 (Environmental labels and declarations – Self-declared environmental claims (TYPE 11 environmental labelling) to avoid any misleading or false statements.

COMPANY CARBON OFFSETTING

ThinkingWorks offsets the carbon emissions from the business's operations through a certified offsetting program registered under the global Verified Carbon Standard.

Our journey towards sustainability was initiated not as a response to social trends, but because we truly believe it is the right thing to do. ThinkingWorks is proud of the achievements we have made in our attempts to reduce the environmental impact of our products and our business overall.

We have demonstrated this by:

- GECA Eco-labelling product certification
- LOW VOC products
- Implementation of our Product Stewardship Program
- Environmental Management System certification, AS/NZS ISO14001: 2004
- Environmental and Social legal compliance for the Australian & UK operations
- Ongoing staff engagement to assist us in reducing environmental impacts and carbon emissions
- Company business practices have been offset through the retirement of certified carbon credits
- Ensuring product environmental claims are third party verified
- Use of Green Power at all manufacturing and warehouse sites
- Creating change within our supply chain to ensure they too are acting responsibility for both the environment and with regards to social compliance

We are aiming to be industry leaders in creating high quality commercial office furniture with the lowest environmental impacts, with this in mind, we appreciate that there is always need for continual improvement and innovation.

Note: Carbon emissions created by the transportation from Australia to the United Kingdom are offset through the retirement of certified carbon credits.

U.R. STATIC TABLE

INGREDIENTS

Nominal Size 1500 x 600

Material	Percentage	Recycled Content
Timber	54	25%
Steel	18	10% (as industry standard)
Aluminium	17	90%
Cardboard	9	100%
HPL	1	-
Polypropylene	1	-

Nominal Size 2100 x 900

Material	Percentage	Recycled Content
Timber	70	25%
Steel	13	10% (as industry standard)
Aluminium	10	90%
Cardboard	5	100%
HPL	1	-
Polypropylene	1	-

U.R. FOLDING TABLE

INGREDIENTS

Nominal Size 1500 x 600

Material	Percentage	Recycled Content
Timber	53	25%
Steel	19	10% (as industry standard)
Aluminium	8	90%
Cardboard	9	100%
HPL	1	-
Polypropylene	5	-
Nylon	5	-

Nominal Size 2100 x 900

Material	Percentage	Recycled Content
Timber	67	25%
Steel	15	10% (as industry standard)
Aluminium	5	90%
Cardboard	6	100%
HPL	1	-
Polypropylene	3	-
Nylon	3	-